

Fig. 1

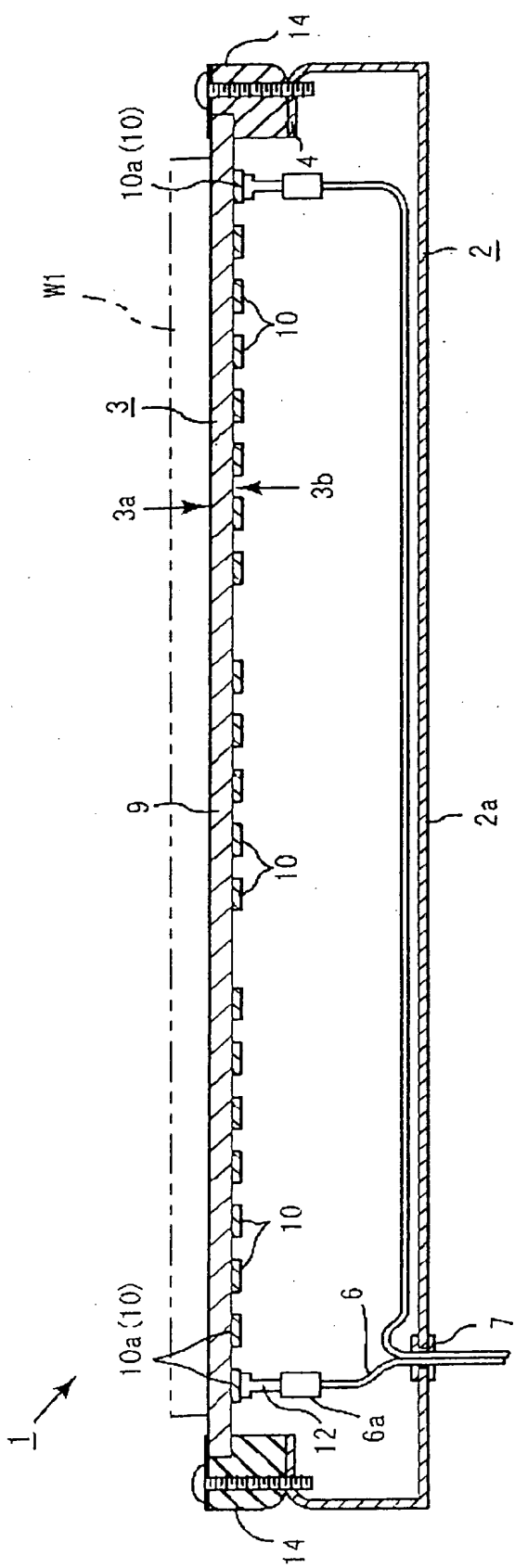


Fig.2

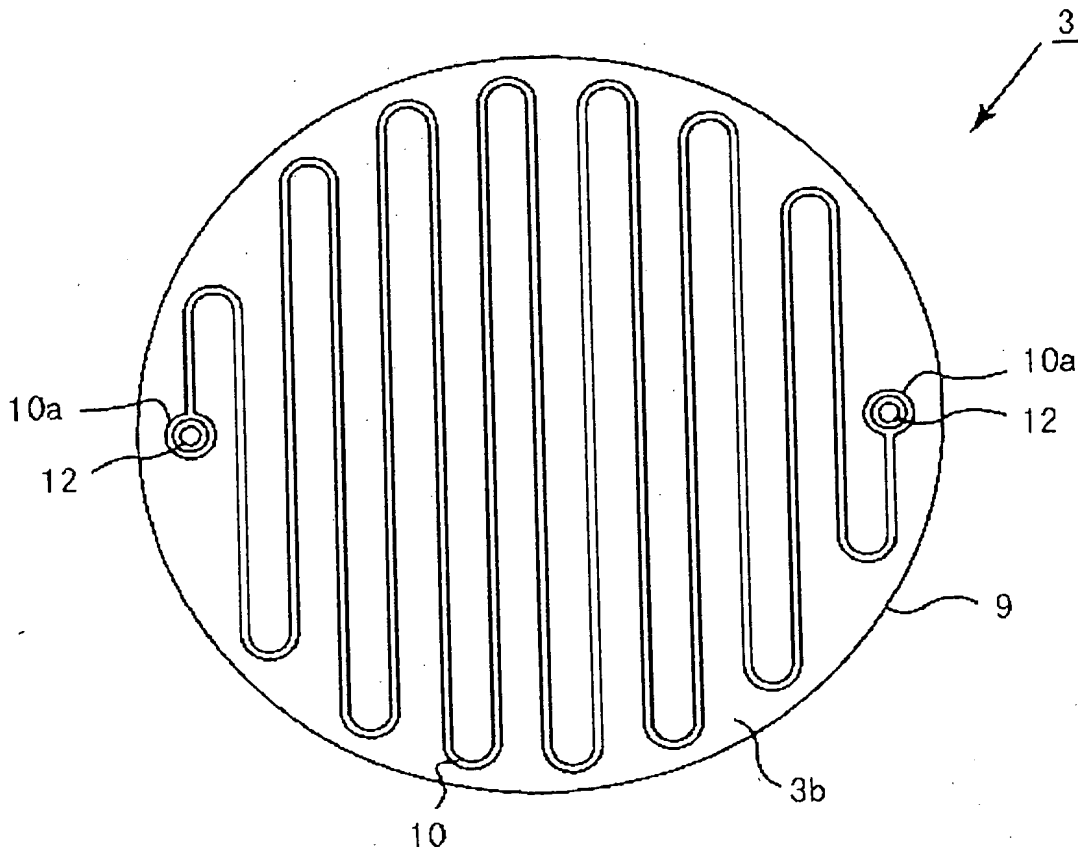
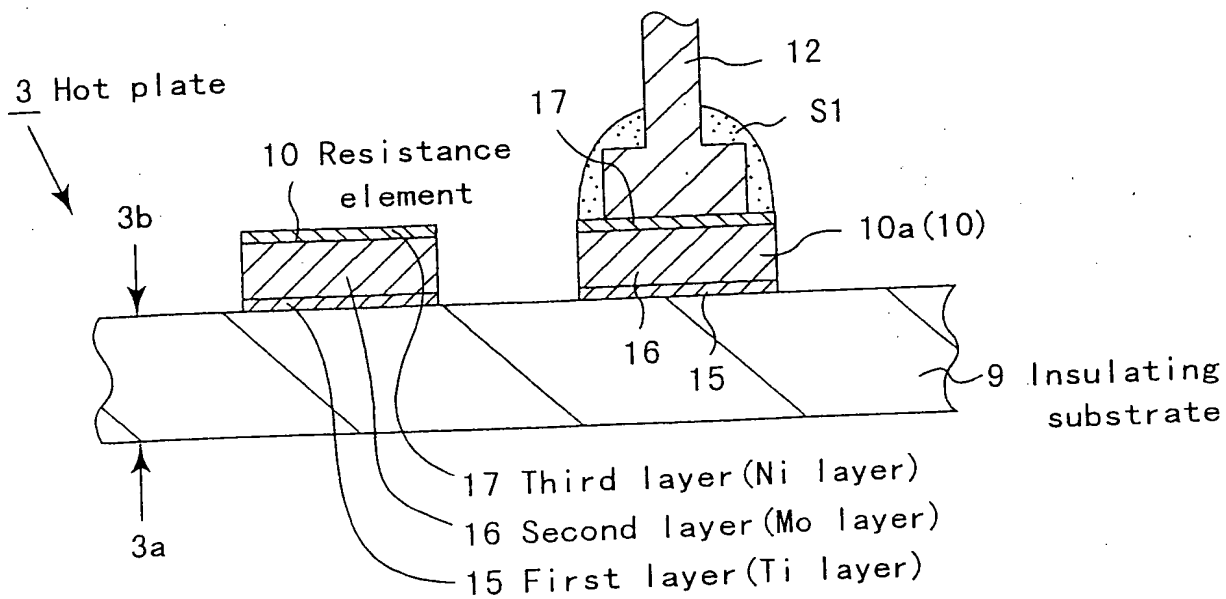


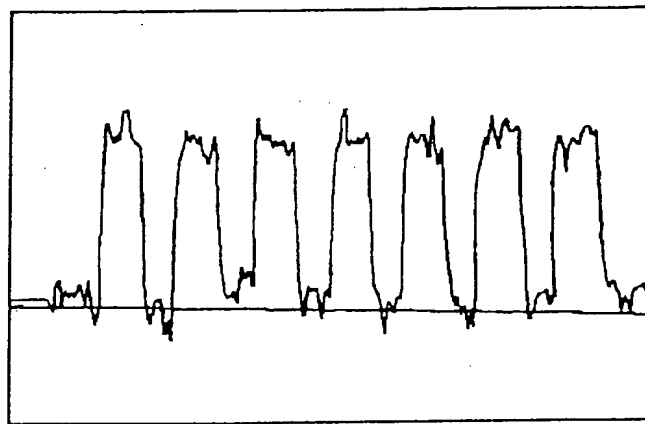
Fig.3



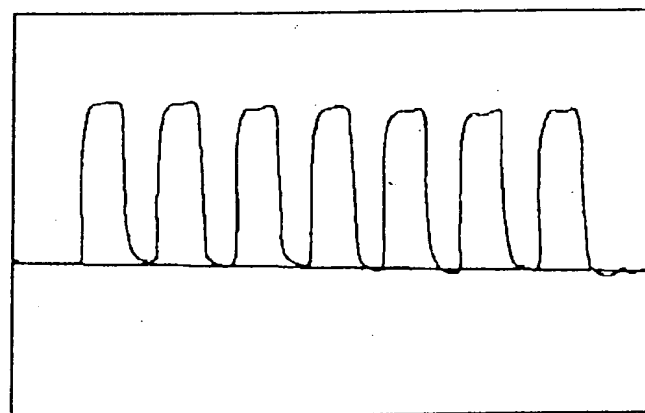
3 / 4

Fig. 4

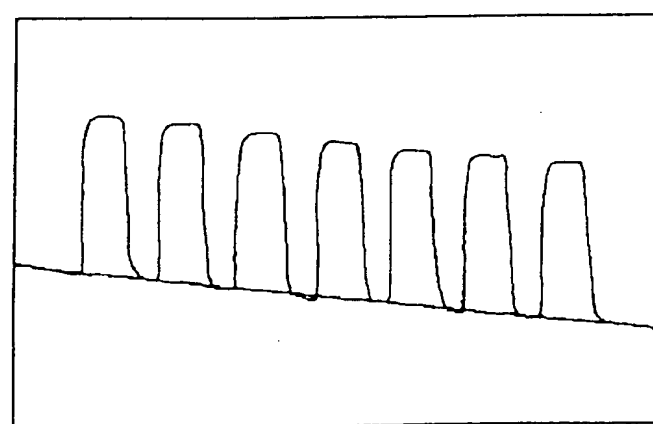
(a)
 $Ra=0.5$



(b)
 $Ra=0.1$



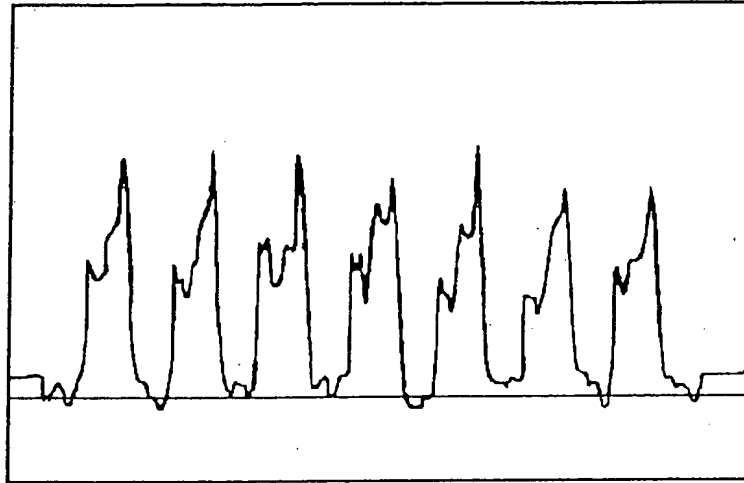
(c)
 $Ra=0.03$



4 / 4

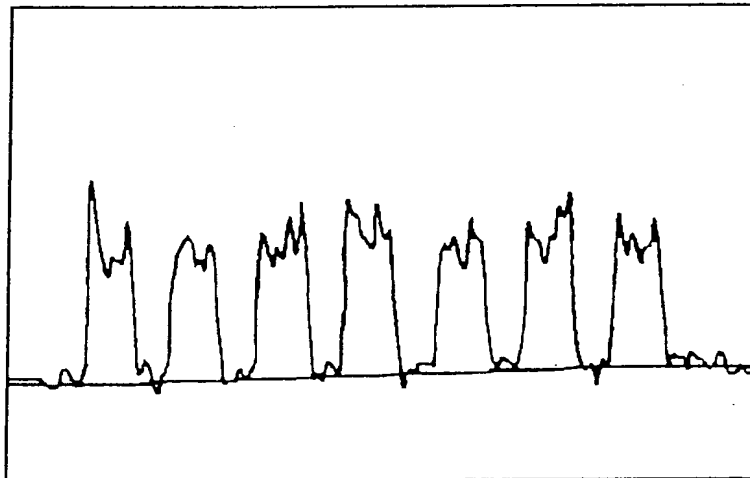
Fig.5

(a)



Perpendicular to the printing direction

(b)



Parallel to the printing direction